
TYPE	Two component acid curing topcoat.
USE	For furniture, fittings and other carpentry. Well fitted for line-application. Only for interior use.
SPECIAL PROPERTIES	Fast drying. Good filling properties. pVery good surface resistance (Möbelfakta). No aromatics. Low formaldehyde emission.

TECHNICAL DATA

Gloss (60°)	Approx. 20-80 units according to Gardner
Density	1.08-1.25 kg/l depending on colour
Solids	Approx. 61-68 % by weight depending on colour Approx. 51-54 % by volume depending on colour
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Storage: See label.
Colours	White or special colours tinted in WEDEMIX.
Mixing ratio	9 % by weight HARDENER 1399-12 13 % by volume
Pot life	One day at a viscosity of 20 s DIN cup 4, 20 °C.
System	Priming with acid curing primer, UV-sealer alternatively a water borne primer. Highest recommended amount applied, 300 g/m ² .

DIRECTIONS FOR USE

Application method	Conventional, automatic, high-pressure, and electrostatic spraying. Curtain coating.		
Drying		<u>20 °C</u>	<u>50 °C</u>
	Dry for handling	1 h	20-40 min.
	Dry for stacking	8-12 h	1.5 h
	The drying times are based on an amount applied of 100 g wet paint per m ² . After oven drying the parts must be cooled to 30 °C before stacking		
Hardener	HARDENER 1399-12 and for electrostatic spraying HARDENER 1398-12.		
Thinner	TEKNOSOLV 1135-95 and for electrostatic spraying TEKNOSOLV 1135-81.		
Cleaning	TEKNOSOLV 1135-95 and for electrostatic cleaning TEKNOSOLV 1135-80.		

HEALTH AND SAFETY See Safety Data Sheet.